

加固缝纫机 零件手册

ZJ1850

SERIES TACKING INDUSTRIAL SEWING MACHINE PARTS BOOK



加固缝纫机

Tacking Industrial Sewing Machine

零件目录

PARTS LIST

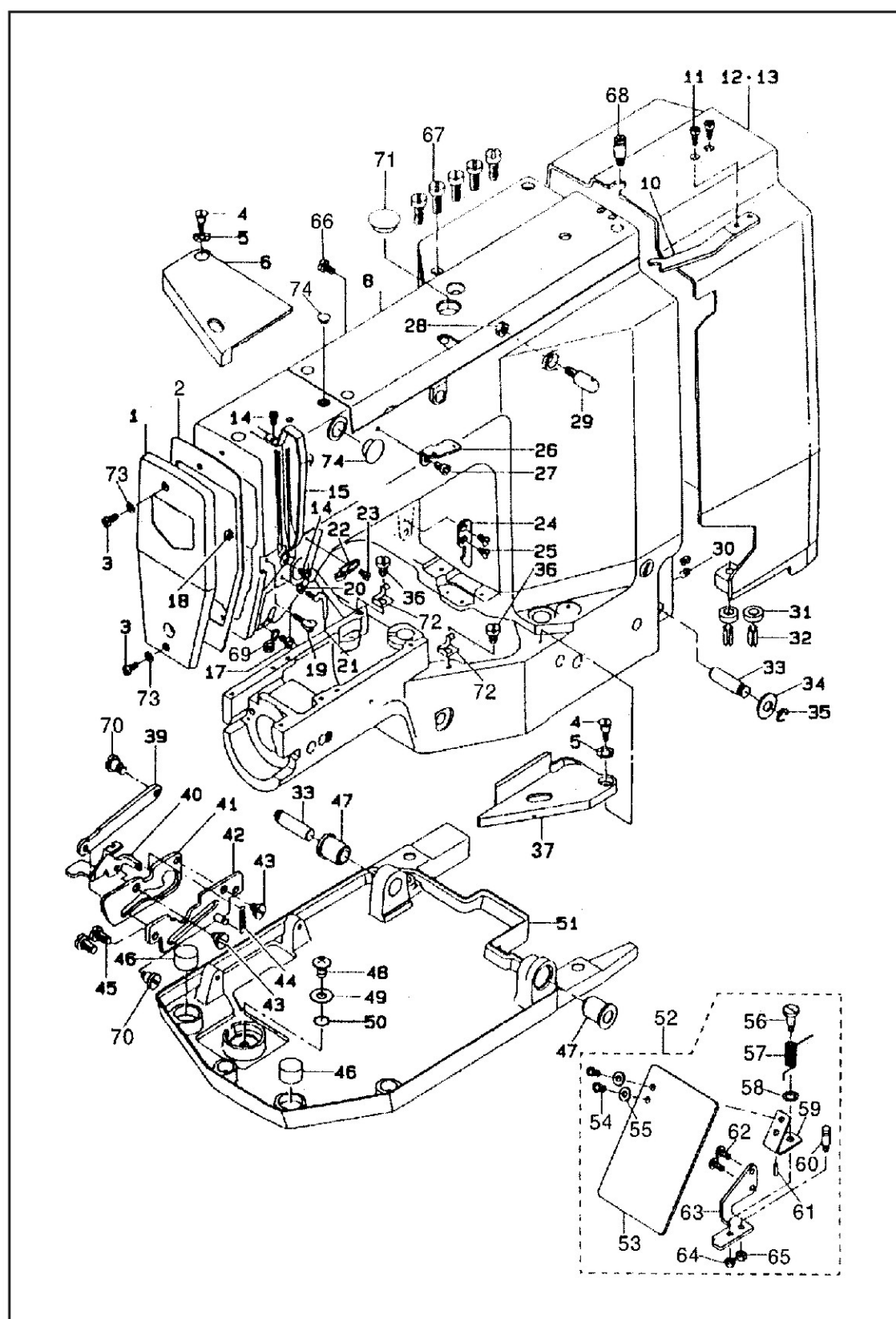
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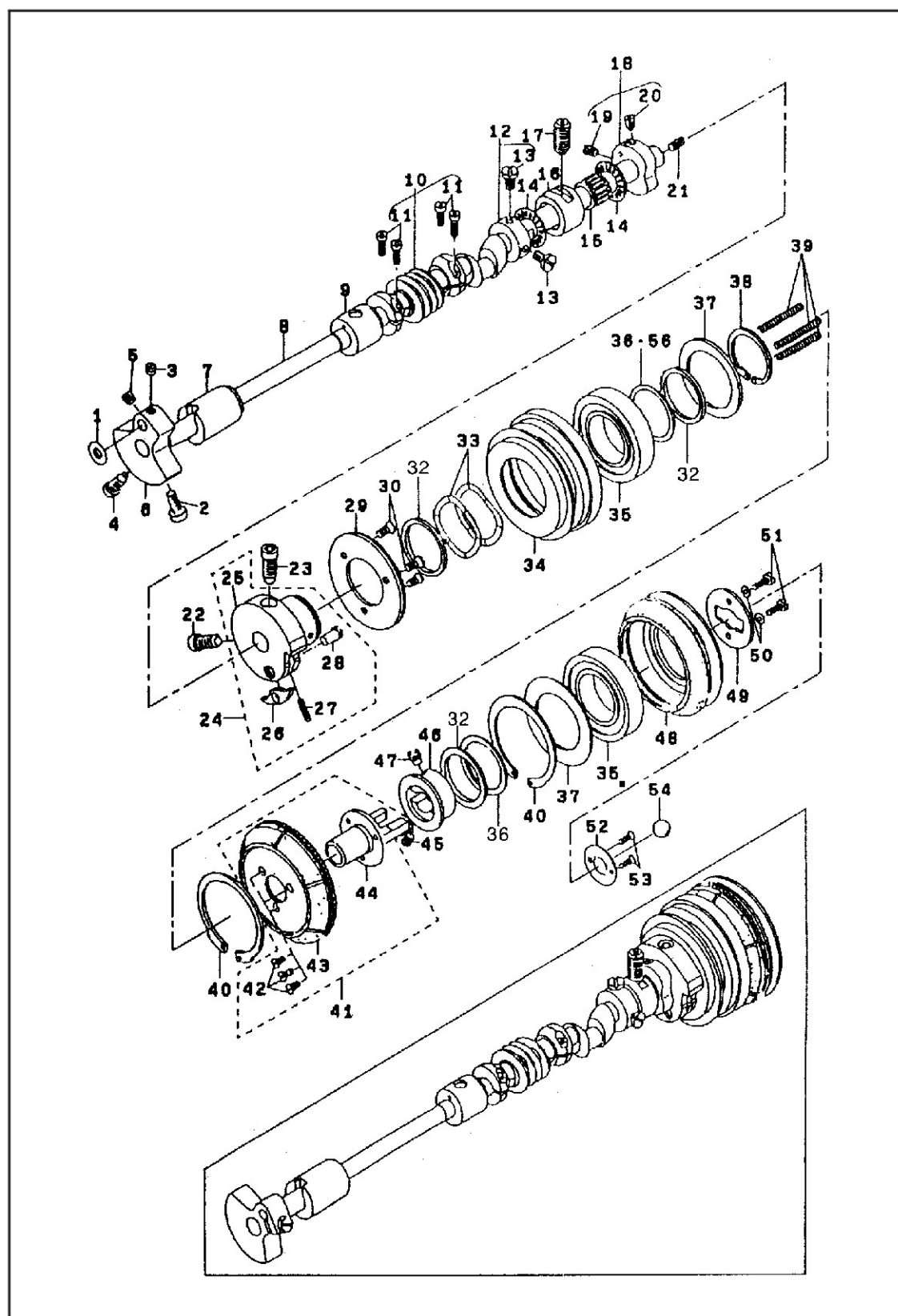
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一、机壳部件 SEWING MACHINE COMPONENTS



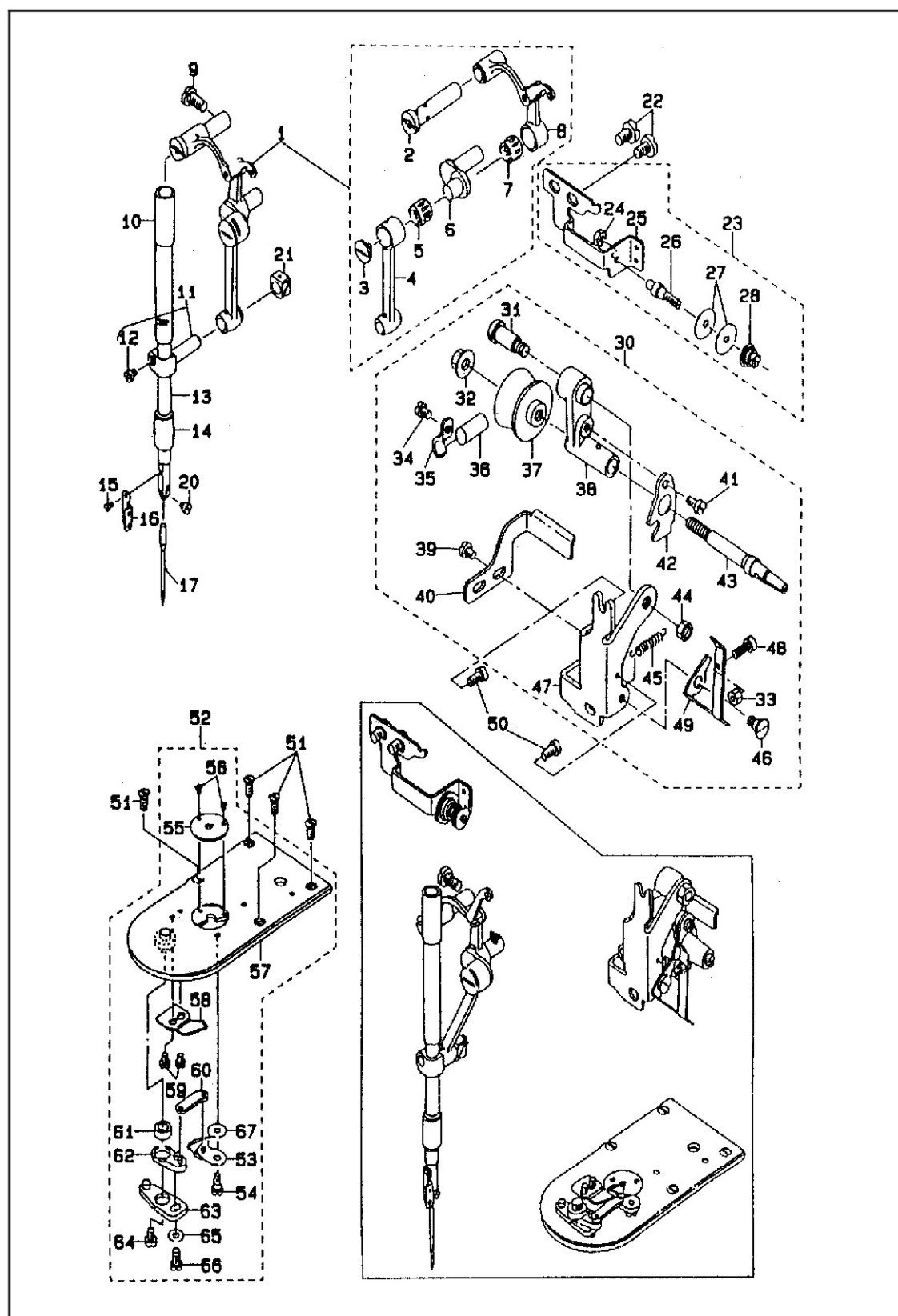
REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-01-001	面板	FACE PLATE ASM.
2	90-01-002	面板垫	FACE PACKING
3	90-01-003	螺钉	SCREW 11/64-40 L=10
4	90-01-004	螺钉	HINGE SCREW D=6.35 H=4.7
5	90-01-005	垫圈	WAVED WASHER 6.4×11×0.3
6	90-01-006	左侧盖	BED COVER B
8	90-01-008	上盖	TOP COVER
10	90-01-010	锁紧板	BELT COVER FIXING PALTE
11	90-01-011	螺钉	SCREW 11/64-40 L=8
12	90-01-012	皮带罩	BELT COVER
14	90-01-014	螺钉	SCREW 9/64-40 L=7
15	90-01-015	挑线杆防护罩	THREAD TAKE-UP LEVER OIL GAURD
17	90-01-017	螺钉	SCREW 11/64-40 L=7.8
18	90-01-018	螺母	NUT 9/64-40
19	90-01-019	中线勾	THREAD GUIDE
20	90-01-020	螺母	NUT 9/64-40
21	90-01-021	拦线勾	L-SHAPED THREAD GUIDE A
22	90-01-022	过线钩	ARM THREAD GUIDE A
23	90-01-023	螺钉	SCREW 9/64-40 L=6
24	90-01-024	锁紧钩	BED FITTING HOOK
25	90-01-025	螺钉	SCREW 11/64-40 L=8.3
26	90-01-026	上过线板	THREAD GUIDE PLATE
27	90-01-027	螺钉	SCREW 15/64-28 L=7
28	90-01-028	螺母	NUT 15/64-28
29	90-01-029	导线柱	FIRST THREAD GUIDE
30	90-01-030	螺钉	SCREW 15/64-28 L=8
31	90-01-031	橡胶垫	RUBBER WASHER
32	90-01-032	销	SPRING PIN 8×20
33	90-01-033	转轴	BASE CONNEVTING PIN
34	90-01-034	垫圈	WASHER 10.5×18×2
35	90-01-035	挡圈	E-RING 6
36	90-01-036	螺钉	SCREW 15/64-28 L=11
37	90-01-037	右侧盖	BED COVER A
39	90-01-039	支承板	STAY
40	90-01-040	锁紧板	BED ROCKER
41	90-01-041	定位板	STAY ROCKER
42	90-01-042	固定板组件	STAY GUIDE ASM.
43	90-01-043	螺钉	HINGE SCREW D=8 H=3.4
44	90-01-044	弹簧	THREAD TENSION SPRING
45	90-01-045	螺钉	SCREW 15/64-28 L=12
46	90-01-046	橡胶垫	VIBRATION-PROOF RUBBER
47	90-01-047	转轴橡胶套	RUBBER BUSH
48	90-01-048	螺钉	SCREW
49	90-01-049	橡胶垫	WASHER 4.5×10×0.8
50	90-01-050	垫圈	RUBBER RING
51	90-01-051	机座	BED FITTING BASE
52	90-01-052	安全板组件	SAFETY PLATE ASM.
53	90-01-053	安全板	SAFETY PLATE
54	90-01-054	螺钉	SCREW 11/64-40 L=7
55	90-01-055	垫圈	WASHER 4.5X10X0.8
56	90-01-056	螺钉轴	HINGE SCREW D=6 H=0.2
57	90-01-057	弹簧	SPRINGER
58	90-01-058	垫圈	WASHER
59	90-01-059	安全板架	SAFETY PLATE INSTALLING PLATE
60	90-01-060	螺钉	SCREW 11/64-40 L=7
61	90-01-061	销	SPRING PIN 2×6
62	90-01-062	螺钉	SCREW 11/64-40 L=7
63	90-01-063	安全板座	SAFETY PLATE INSTALLING BASE
64	90-01-064	螺母	NUT 11/64-40
65	90-01-065	螺母	NUT 3/16-28
66	90-01-066	螺钉	SCREW 11/64-40 L=7
67	90-01-067	螺钉	SCREW 15/64-28 L=11.5
68	90-01-068	挂销	SPRING RACK
69	90-01-069	下线勾	ARM THREAD GUIDE B
70	90-01-070	螺钉轴	HINGE SCREW D=8 H=6.8
71	90-01-071	橡皮塞	RUBBER PLUG
72	90-01-072	侧盖锁紧板	SPRING
73	90-01-073	垫圈	WASHER
74	90-01-074	橡皮塞	RUBBER PLUG

二、上轴部件 MAIN SHAFT COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-02-001	调整垫片	1
2	90-02-002	螺钉	1
3	90-02-003	螺钉	1
4	90-02-004	螺钉	1
5	90-02-005	螺钉	1
6	90-02-006	针杆曲柄	1
7	90-02-007	上轴前套	1
8	90-02-008	上轴	1
9	90-02-009	上轴中套	1
10	90-02-010	蜗杆	1
11	90-02-011	螺钉	4
12	90-02-012	挡圈	1
13	90-02-013	螺钉	2
14	90-02-014	轴承889102	2
15	90-02-015	轴承KS151917	1
16	90-02-016	上轴后套	1
17	90-02-017	螺钉	1
18	90-02-018	剪线凸轮	1
19	90-02-019	螺钉	1
20	90-02-020	螺钉	1
21	90-02-021	螺钉	1
22	90-02-022	螺钉	1
23	90-02-023	螺钉	1
24	90-02-024	定位凸轮组件	1
25	90-02-025	定位凸轮	1
26	90-02-026	止逆板	1
27	90-02-027	弹簧	1
28	90-02-028	销	1
29	90-02-029	离合器	1
30	90-02-030	螺钉	2
31	90.02-031	螺钉	1
32	90-02-032	垫圈(小)	3
33	90-02-033	垫圈	2
34	90-02-034	高速皮带轮	1
35	90-02-035	轴承80107	2
36	90-02-306	调节垫圈	4~6
37	90-02-037	垫圈(大)	2
38	90-02-038	挡圈	1
39	90-02-039	压缩弹簧	3
40	90-02-040	挡圈	2
41	90-02-041	转速皮带轮组件	1
42	90-02-042	螺钉	3
43	90-02-043	转速皮带轮	1
44	90-02-044	转速皮带轮轴	1
45	90-02-045	螺钉	1
46	90-02-046	离合套	1
47	90-02-047	螺钉	1
48	90-02-048	低速皮带轮	1
49	90-02-049	离合板	1
50	90-02-050	垫圈	2
51	90-02-051	螺钉	2
52	90-02-052	钢球碗	1
53	90-02-053	螺钉	2
54	90-02-054	钢球	1

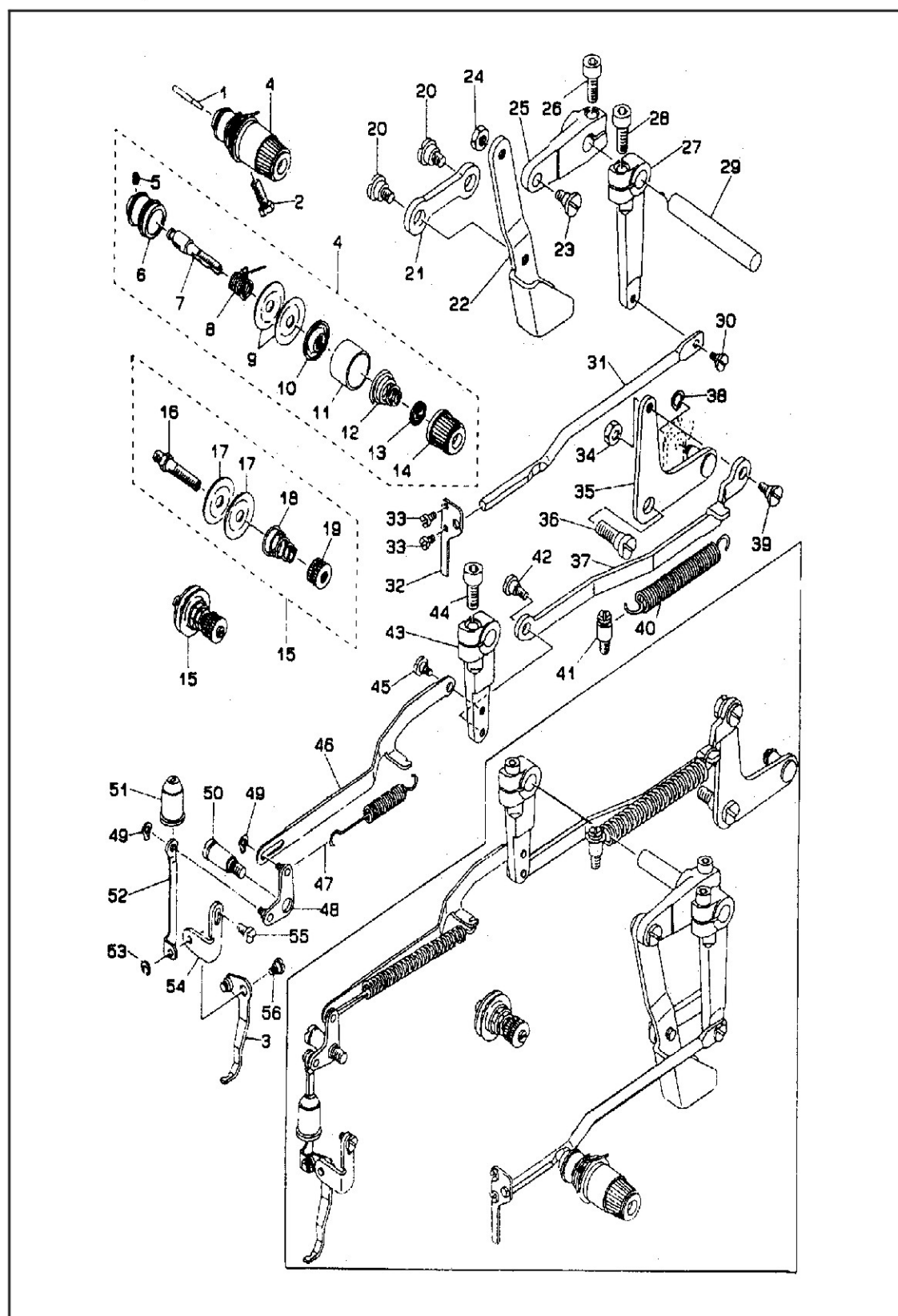
三、针杆部件 NEEDLE BAR COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-03-001	挑线杆大组件	1
2	90-03-002	挑线连杆销	1
3	90-03-003	左旋螺钉	1
4	90-03-004	针杆连杆	1
5	90-03-005	滚针轴承KS081110	1
6	90-03-006	挑线曲柄	1
7	90-03-007	滚针轴承KS081208	1
8	90-03-008	挑线杆组件	1
9	90-03-009	螺钉	1
10	90-03-010	针杆上套筒	1
11	90-03-011	针杆连接柱	1
12	90-03-012	螺钉	1
13	90-03-013	针杆	1
14	90-03-014	针杆下套筒	1
15	90-03-015	螺钉	1
16	90-03-016	针杆过线板	1
17	90-03-017	机针	1
20	90-03-020	螺钉	1
21	90-03-021	针杆滑块	1
22	90-03-022	螺钉	2
23	90-03-023	导线座组件	1
24	90-03-024	螺母	1
25	90-03-025	导线座	1
26	90-03-026	夹线盘轴	1
27	90-03-027	夹线盘	2
28	90-03-028	夹线盘塔簧	1
29	90-03-029	螺母	1
30	90-03-030	绕线器组件	1
31	90-03-031	螺钉轴	1
32	90-03-032	螺母	1
33	90-03-033	螺母	1
34	90-03-034	螺钉	1
35	90-03-035	停止压板	1
36	90-03-036	绕线止动杆	1
37	90-03-037	绕线轮	1
38	90-03-038	绕线轴架	1
39	90-03-039	螺钉	1
40	90-03-040	绕线挡板	1
41	90-03-041	螺钉	1
42	90-03-042	绕线行程板	1
43	90-03-043	绕线轴	1
44	90-03-044	螺母	1
45	90-03-045	弹簧	1
46	90-03-046	螺钉	1
47	90-03-047	绕线固定板	1
48	90-03-048	螺钉	1
49	90-03-049	满线跳板	1
50	90-03-050	螺钉	2
51	90-03-051	螺钉	4
52	90-03-052	针板组件	1
53	90-03-053	动刀	1
54	90-03-054	螺钉	1
55	90-03-055	小针板	1
56	90-03-056	螺钉	2
57	90-03-057	针板	1
58	90-03-058	定刀	1
59	90-03-059	螺钉	2
60	90-03-060	动刀连杆	1
61	90-03-061	动刀杆销衬套	1
62	90-03-062	动刀曲柄	1
63	90-03-063	动刀传动杆	1
64	90-03-064	螺钉	1
65	90-03-065	垫圈	1
66	90-03-066	螺钉	1
67	90-03-067	调整垫圈	1

四、扫线部件

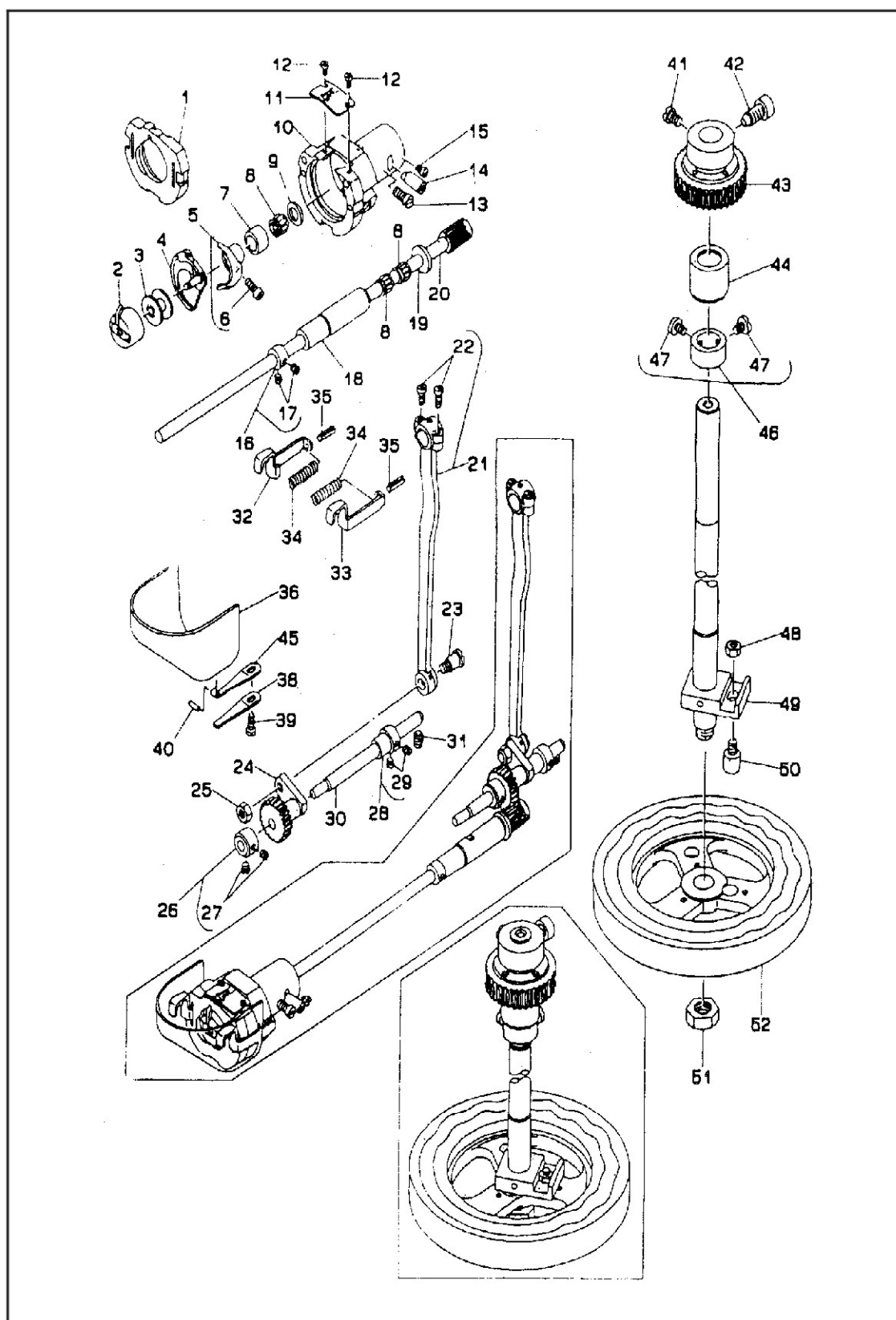
THREAD TENSION RELEASE COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量	
1	90-04-001	松线钉	TENSION RELEASE PIN	1
2	90-04-002	螺钉	SCREW 15/64-28 L=17	1
3	90-04-003	扫线杆组件	WIPER ASM.	1
4	90-04-004	夹线器组件	SECOND THREAD TENSION ASM.	1
5	90-04-005	螺钉	SCREW 9/64-40 L=5.9	1
6	90-04-006	夹线器座	THREAD TENSION ROD. LARGE	1
7	90-04-007	螺钉	SECOND THREAD TENSION ROD	1
8	90-04-008	挑线簧	THREAD TAKE-UP SPRING	1
9	90-04-009	夹线板	THREAD TENSION DISK	2
10	90-04-010	松线板	THREAD TENSION DISK PRESSER	1
11	90-04-011	夹线簧座	THREAD TENSION DISK PRESSER	1
12	90-04-012	夹线簧	THREAD TENSION SPRING	1
13	90-04-013	夹线制动板	ROTATING STOPPER	1
14	90-04-014	夹线螺母	THREAD TENSION NUT	1
15	90-04-015	小夹线组件	FIRST THREAD TENSION ASM.	1
16	90-04-016	螺钉	THREAD TENSION ROD	1
17	90-04-017	夹线板	THREAD TENSION DISK	2
18	90-04-018	夹线器簧	FIRST THREAD TENSION SPRING	1
19	90-04-019	调节螺母	THREAD TENSION NUT	1
20	90-04-020	螺钉	HINGE SCREW D=10 H=4	2
21	90-04-021	松线连杆	CONNECTING LINK	1
22	90-04-022	松线启动板	LOWERING FOOT	1
23	90-04-023	螺钉	HINGE SCREW D=7.94 H=6	1
24	90-04-024	螺母	NUT 15/64-28	1
25	90-04-025	松线板摆杆	LOWERING ARM	1
26	90-04-026	螺钉	SCREW M6 L=18	1
27	90-04-027	松线摆杆	TENSION RELEASE ARM	1
28	90-04-028	螺钉	SCREW M6 L=18	1
29	90-04-029	松线摆杆轴	SHAFT	1
30	90-04-030	螺钉	HINGE SCREW D=5.3 H=2.2	1
31	90-04-031	松线杆	TENSION RELEASE BAR	1
32	90-04-032	松线杆支架	THREAD TENSION ARM	1
33	90-04-033	螺钉	SCREW 9/64-40 L=6.1	2
34	90-04-034	螺母	NUT 15/64-28	1
35	90-04-035	松线传动板组件	LOWERING CONNECTING LEVER ASM.	1
36	90-04-036	螺钉	HINGE SCREW D=9 H=3.2	1
37	90-04-037	松线传动板连杆	LOWERING CONNECTING RING	1
38	90-04-038	挡圈	C-RING	1
39	90-04-039	螺钉	HINGE SCREW D=7.24 H=3.3	1
40	90-04-040	拉簧	TENSION SPRING	1
41	90-04-041	挂销	SPRING PACK	1
42	90-04-042	螺钉	HINGE SCREW D=6.35 H=3.9	1
43	90-04-043	扫线调节连杆	CONNECTING ARM	1
44	90-04-044	螺钉	SCREW M6 L=18	1
45	90-04-045	螺钉	HINGE SCREW D=5.3 H=2.2	1
46	90-04-046	扫线调节杆	WIPER CONNECTING LINK	1
47	90-04-047	拉簧	SPRING	1
48	90-04-048	扫线连接板组件	WIPER CONNECTING ARM ASM.	1
49	90-04-049	挡圈	RETAINING RING 4.7	2
50	90-04-050	螺钉销	WIPER CONNECTING SCREW	1
51	90-04-051	橡胶罩	OIL SHIELD CAP	1
52	90-04-052	扫线拉板	WIPER CONNECTING PLATE	1
53	90-04-053	挡圈	SNAP RING	1
54	90-04-054	扫线杆固定架	WIPER INSTALLING PLATE	1
55	90-04-055	螺钉	SCREW 11/64-40 L=8	1
56	90-04-056	螺钉	HINGE SCREW D=6.35 H=2.1	1

五、下轴部件

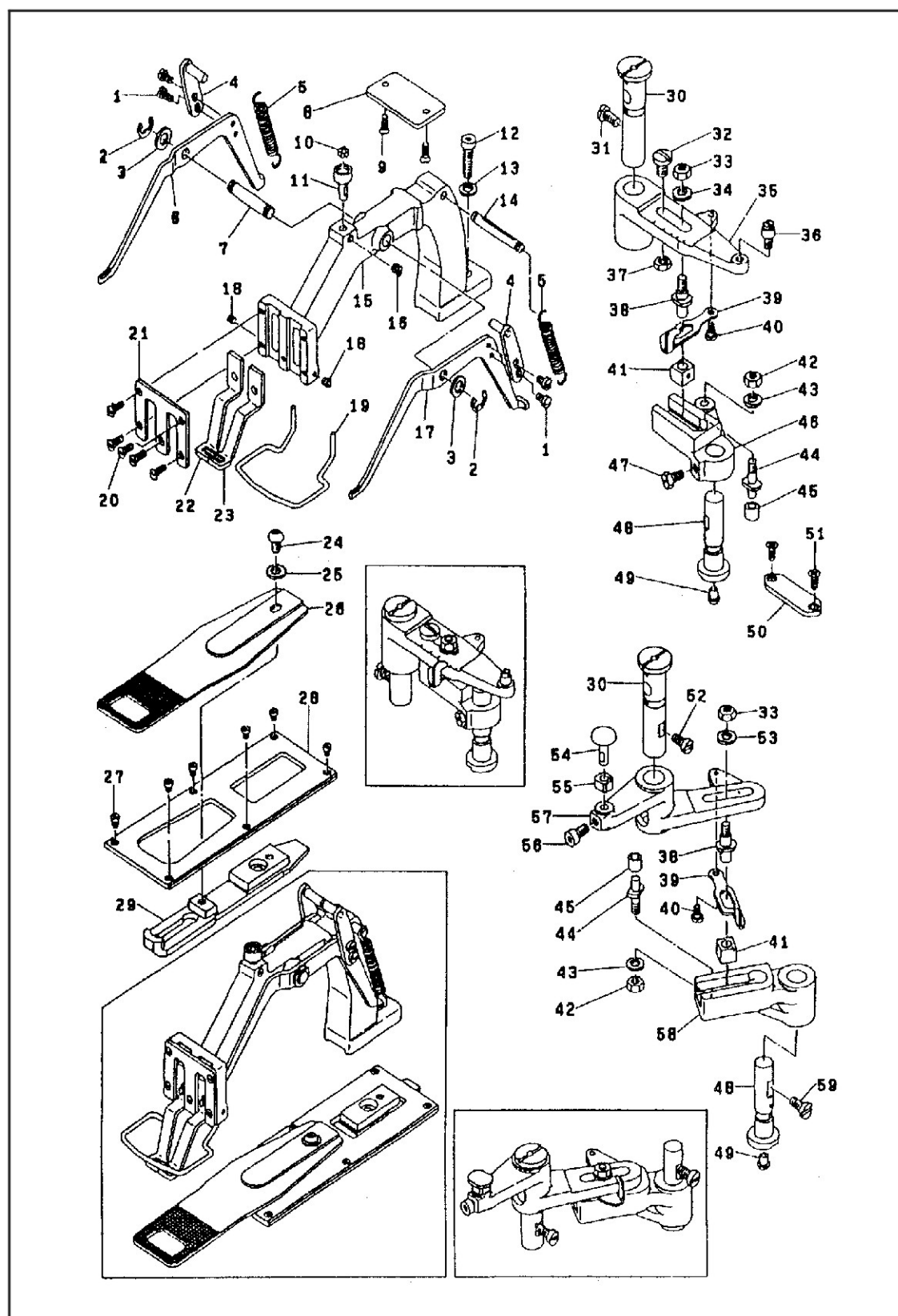
SHUTTLE DRIVER SHAFT COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-05-001	梭床组件	1
2	90-05-002	梭壳	1
3	90-05-003	梭心	1
4	90-05-004	摆梭	1
5	90-05-005	摆梭托	1
6	90-05-006	螺钉	1
7	90-05-007	梭床轴套	1
8	90-05-008	下轴滚针轴承KS081110	3
9	90-05-009	垫圈	1
10	90-05-010	梭床体	1
11	90-05-011	梭床簧	1
12	90-05-012	螺钉	2
13	90-05-013	螺钉	1
14	90-05-014	梭床调节销	1
15	90-05-015	螺钉	1
16	90-05-016	挡圈	1
17	90-05-017	螺钉	2
18	90-05-018	下轴后轴套	1
19	90-05-019	下轴后轴套垫片	1
20	90-05-020	下轴组件	1
21	90-05-021	大连杆组件	1
22	90-05-022	螺钉	2
23	90-05-023	螺钉销	1
24	90-05-024	摆动齿轮	1
25	90-05-025	螺母	1
26	90-05-026	挡圈	1
27	90-05-027	螺钉	2
28	90-05-028	挡圈	1
29	90-05-029	螺钉	2
30	90-05-030	摆动齿轮轴	1
31	90-05-031	螺钉	1
32	90-05-032	梭床左压板	1
33	90-05-033	梭床右压板	1
34	90-05-034	弹簧	2
35	90-05-035	弹簧销	2
36	90-05-036	梭床罩	1
38	90-05-038	弹簧B	1
39	90-05-039	螺钉	1
40	90-05-040	梭床罩销	1
41	90-05-041	螺钉	1
42	90-05-042	螺钉	1
43	90-05-043	蜗轮组件	1
44	90-05-044	竖轴套	1
45	90-05-045	弹簧A	1
46	90-05-046	挡圈	1
47	90-05-047	螺钉	2
48	90-05-048	螺母	1
49	90-05-049	竖轴	1
50	90-05-050	销轴	1
51	90-05-051	螺母	1
52	90-05-052	送料凸轮	1

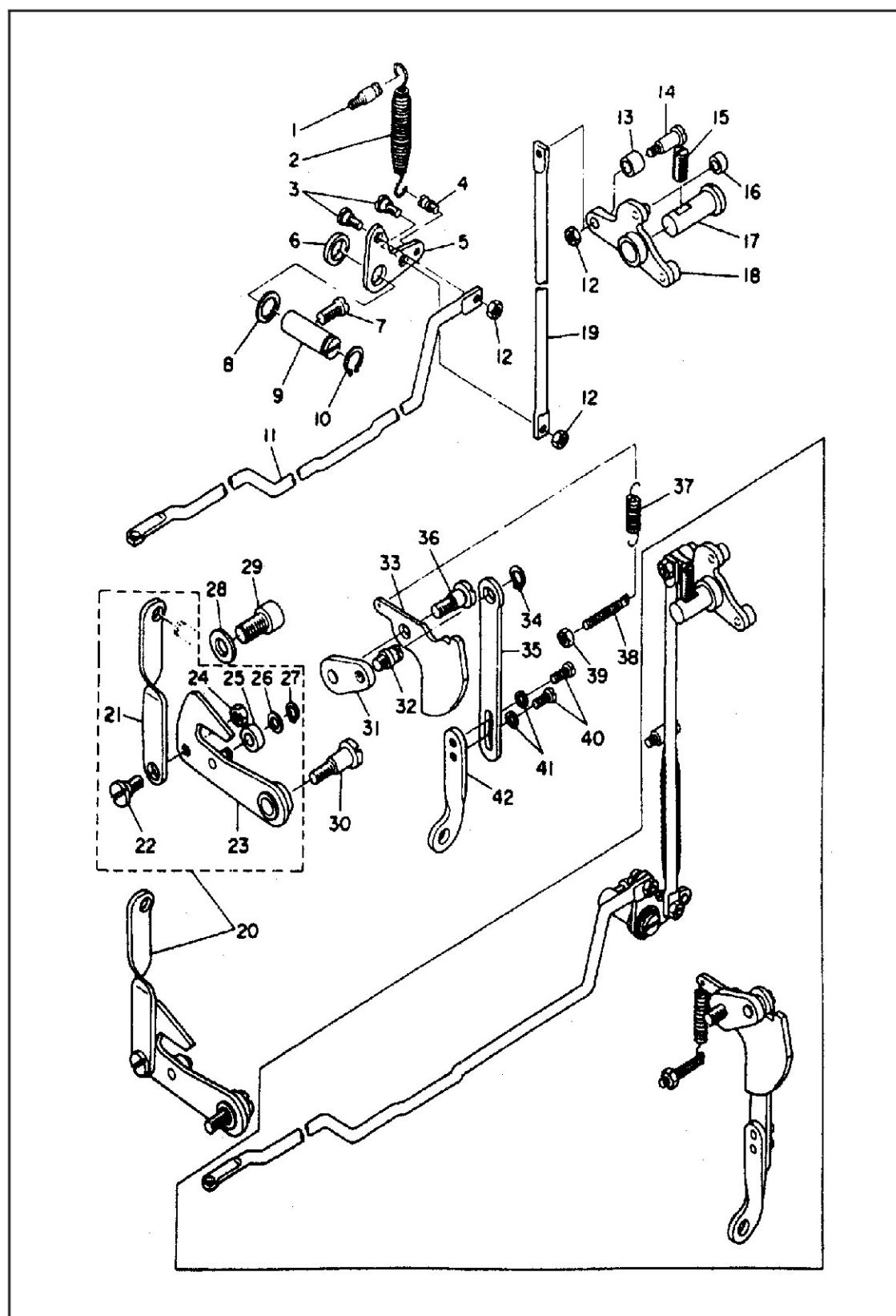
六、送料部件

FEED MECHANISM COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量	
1	90-06-001	螺钉	SCREW 11/64-40 L=7	4
2	90-06-002	挡圈	E-RING 7	2
3	90-06-003	垫圈	WASHER	2
4	90-06-004	压脚提升导板组件	LEVER DRIVING PLATE ASM.	2
5	90-06-005	拉簧	TENSION SPRING	2
6	90-06-006	左压脚提升架	LIFTING LEVER, LEFT	1
7	90-06-007	提升架轴	LIFTING LEVER SHAFT	1
8	90-06-008	送料架支承板	SUPPORT PLATE	1
9	90-06-009	螺钉	SCREW 11/64-40 L=8.5	2
10	90-06-010	钢球(1/8")	WORK CLAMP FOOT HOUNTING BASE	7
11	90-06-011	钢球座	BALL RETAINER	1
12	90-06-012	螺钉	SCREW M6 L=20	1
13	90-06-013	垫圈	WASHER 6.2×13×1	1
14	90-06-014	拉簧支轴柱	SPRING SUSPENSION	1
15	90-06-015	送料架	FEED BRACKET	1
16	90-06-016	螺钉	SCREW 15/64-28 L=4.7	1
17	90-06-017	右压脚提升架	LIFTING LEVER, RIGHT	1
18	90-06-018	螺钉	SCREW 1/8-44 L=2.8	2
19	90-06-019	护手圈	FINGER GUARDE	1
20	90-06-020	螺钉	SCREW 11/64-40 L=8.7	5
21	90-06-021	压脚面板	WORK CLAMP FOOT FACE PLATE	1
22	90-06-022	左压脚	WORK CLAMP FOOT, RIGHT	1
23	90-06-023	右压脚	WORK CLAMP FOOT, LEFT	1
24	90-06-024	螺钉	SCREW 15/64-28 L=9.5	1
25	90-06-025	垫圈	WASHER	1
26	90-06-026	送料板	FEED PLATE	1
27	90-06-027	螺钉	SCREW 11/64-40 L=4.8	5
28	90-06-028	盖板	FEED PLATE PRESSER PLATE	1
29	90-06-029	送料托架	FEED PLATE CARRIER BAR	1
30	90-06-030	驱动杆轴	FEED DRIVING ARM SHAFT	2
31	90-06-031	螺钉	SCREW 15/64-28 L=11.5	1
32	90-06-032	螺钉	SCREW 5/16-24 L=10	1
33	90-06-033	螺母	NUT 15/64-28	2
34	90-06-034	垫圈	WASHER 7×15×2	1
35	90-06-035	纵向进给连杆	FEED REGULATOR	1
36	90-06-036	销	HINGE STUD	1
37	90-06-037	螺母	NUT 5/16-24	1
38	90-06-038	摆杆滑块轴	FEED REGULATOR STUD	2
39	90-06-039	调节板	INDICATOR LEVER	2
40	90-06-040	螺钉轴	HINGE SCREW D=5.3 H=2.2	2
41	90-06-041	摆杆滑块	SLIDE BLOCK B	2
42	90-06-042	螺母	NUT 1/4-40	2
43	90-06-043	垫圈	WASHER 6.5×13×0.8	2
44	90-06-044	转子轴	FEED CAM ROLLER SHAFT	2
45	90-06-045	转子	FEED CAM ROLLER	2
46	90-06-046	纵向进给摆杆	FEED DRIVING ARM	1
47	90-06-047	螺钉	SCREW 15/64-28 L=14	1
48	90-06-048	摆杆轴	FEED REGULATOR SHAFT	2
49	90-06-049	橡胶堵	RUBBER PLUG	2
50	90-06-050	拖板	PLATE	1
51	90-06-051	螺钉	SCREW 11/64-40 L=8.3	2
52	90-06-052	螺钉	SCREW 15/64-28 L=11.5	1
53	90-06-053	垫圈	WASHER 7×20×4.5	1
54	90-06-054	滑块轴	SLIDE BLOCK STUD	1
55	90-06-055	滑块	SQUARE BLOCK	1
56	90-06-056	螺钉	SCREW 15/64-28 L=10.5	1
57	90-06-057	横向进给连杆	FEED ACROSS DRIVING ARM	1
58	90-06-058	横向进给摆杆	FEED ACROSS REGULATOR	1
59	90-06-059	螺钉	SCREW 15/64-28 L=11.5	1

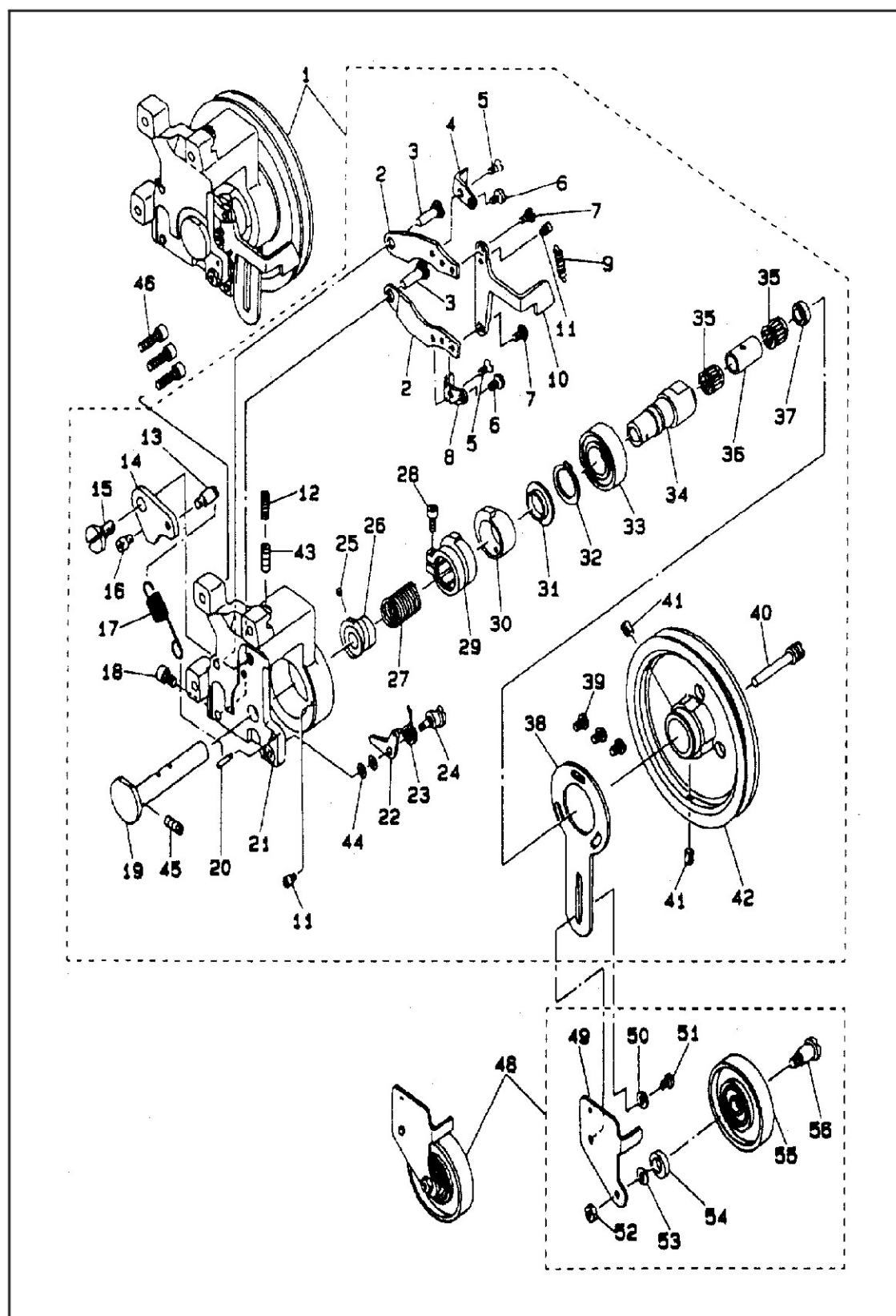
七、剪线部件 THREAD TRIMMING COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称		Q'TY 数 量
1	90-07-001	柱销A	TENSION SPRING RACK B	1
2	90-07-002	拉簧	TENSION SPRING	1
3	90-07-003	螺钉	HINGE SCREW D=6.5 H=3	2
4	90-07-004	柱销B	THREAD CUTTING LINK SPRING RAC	1
5	90-07-005	剪线连接板组件	THREAD CUTTING LINK	1
6	90-07-006	挡圈	THREAD CUTTING RING	1
7	90-07-007	螺钉	SCREW 15/64-28 L=14	1
8	90-07-008	垫圈	THREAD CUTTING LINK WASHER	1
9	90-07-009	剪线连接板轴	THREAD CUTTING LINK SHAFT	1
10	90-07-010	挡圈	RETAINING RING 10.2	1
11	90-07-011	剪线刀传动杆	CONNECTING ROD. LARGE	1
12	90-07-012	螺母	NUT 3/16-28	3
13	90-07-013	滚柱	ROLLER	1
14	90-07-014	螺钉销	HINGE SCREW D=6.5 H=13	1
15	90-07-015	螺钉	SCREW 9/32-28 L=19	1
16	90-07-016	摇臂滚柱	THREAD CUTTING CAM ROLLER	1
17	90-07-017	摇臂销	CAM STUD	1
18	90-07-018	摇臂组件	THREAD CUTTING CAM COMPL.	1
19	90-07-019	剪线驱动立杆	COMMECTING ROD. SMALL	1
20	90-07-020	下连杆组件	LOWERING LINK ASM.	1
21	90-07-021	下连杆	LOWERING LINK	1
22	90-07-022	螺钉	HINGE SCREW D=7.94 H=4	1
23	90-07-023	下摆杆组件	LOWERING LEVER ASM.	1
24	90-07-024	螺母	NUT 15/64-28	1
25	90-07-025	滚柱	ROLLER	1
26	90-07-026	垫圈	WASHER	1
27	90-07-027	挡圈	STOP RING	1
28	90-07-028	垫圈	WASHER 9.8×24.0×2.6	1
29	90-07-029	螺钉	SCREW 3/8-28 L=14.5	1
30	90-07-030	螺钉轴	HINGE SCREW D=9 H=11	1
31	90-07-031	剪线辅助连杆	AUXILIARY LEVER	1
32	90-07-032	螺钉	SHAFT	1
33	90-07-033	剪线辅助凸轮	THREAD TRIMMING AUXILIARY CAM	1
34	90-07-034	挡圈	RETAINING RING	1
35	90-07-035	剪线辅助凸轮连接板	CONNECTING PLATE B	1
36	90-07-036	螺钉	HINGE SCREW D=7.94 H=8	1
37	90-07-037	拉簧	SPRING	1
38	90-07-038	挂销	TNESION SPRING ADJUSTING SCREW	1
39	90-07-039	螺母	NUT 11/64-40	1
40	90-07-040	螺钉	SCREW 11/64-40 L=8.5	2
41	90-07-041	垫圈	WASHER 4.8×8.4×0.8	2
42	90-07-042	剪线辅助凸轮连接弯板	CONNECTING PLATE A	1

八、联动控制部件

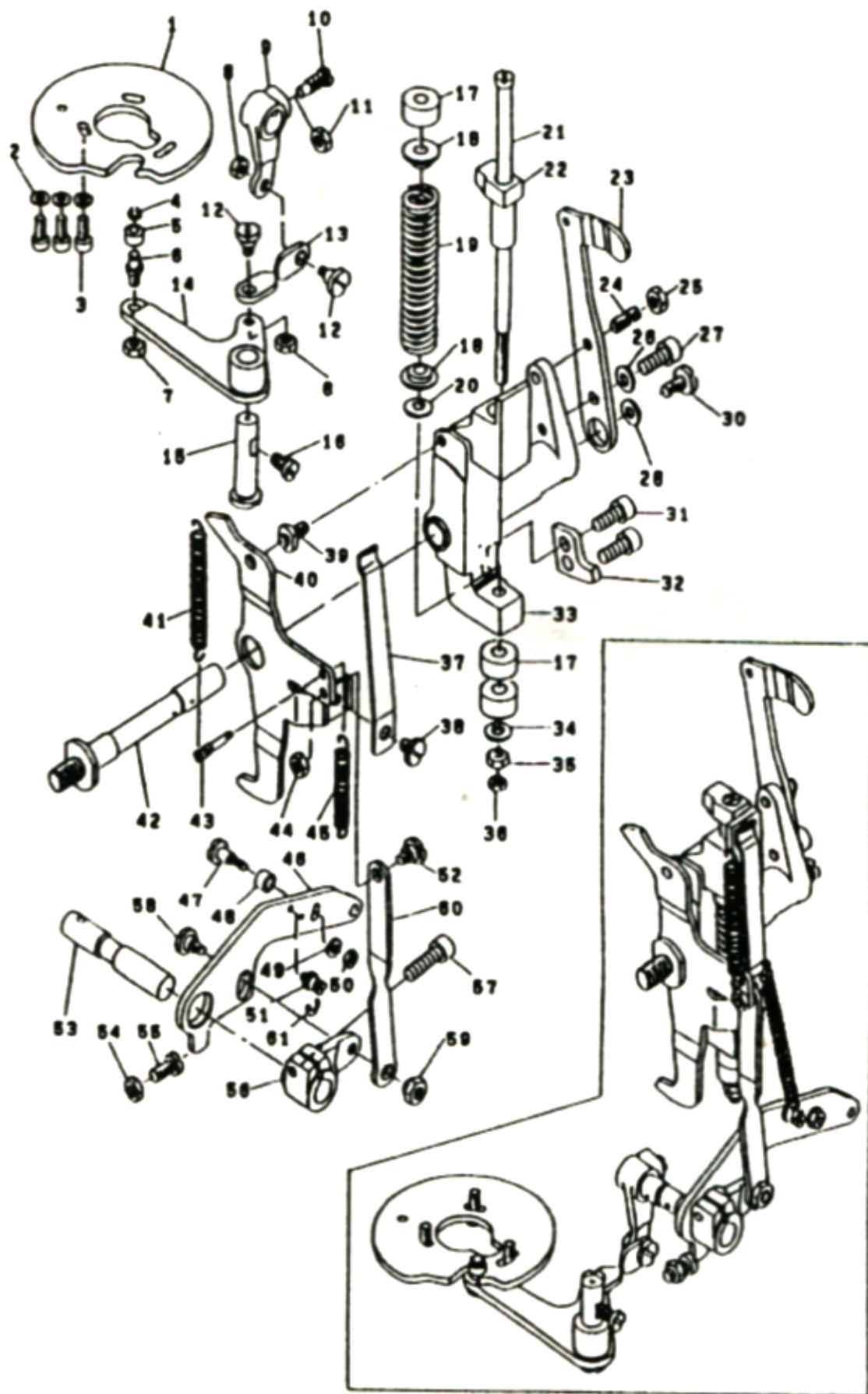
PEDAL PRESSURE DECREASING UNIT COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-08-001	联动组件	1
2	90-08-002	联板	2
3	90-08-003	联板销	2
4	90-08-004	上挡板	1
5	90-08-005	螺钉	2
6	90-08-006	螺钉	2
7	90-08-007	螺钉	2
8	90-08-008	下挡板	1
9	90-08-009	拉簧	1
10	90-08-010	连接板	1
11	90-08-011	销	2
12	90-08-012	螺钉	1
13	90-08-013	柱销	1
14	90-08-014	辅助凸轮	1
15	90-08-015	螺钉	1
16	90-08-016	螺钉轴	1
17	90-08-017	拉簧	1
18	90-08-018	螺钉	1
19	90-08-019	偏心轴	1
20	90-08-020	簧销	1
21	90-08-021	控制架	1
22	90-08-022	止动板	1
23	90-08-023	扭簧	1
24	90-08-024	螺钉	1
25	90-08-025	螺钉	1
26	90-08-026	偏心轮	1
27	90-08-027	弹簧	1
28	90-08-028	螺钉	1
29	90-08-029	偏心轮紧圈	1
30	90-08-030	外套结合体组件	1
31	90-08-031	挡圈	1
32	90-08-032	挡圈	1
33	90-08-033	轴承80104	1
34	90-08-034	轴承组件	1
35	90-08-035	轴承KS121513	2
36	90-08-036	隔套	1
37	90-08-037	挡套	1
38	90-08-038	皮带轮固定板	1
39	90-08-039	螺钉	3
40	90-08-040	螺轴	1
41	90-08-041	螺钉	2
42	90-08-042	皮带轮	1
43	90-08-043	螺钉	1
44	90-08-044	垫圈	2
45	90-08-045	销	1
46	90-08-046	螺钉	3
48	90-08-048	空转轮组件	1
49	90-08-049	托架	1
50	90-08-050	垫圈	1
51	90-08-051	螺钉	1
52	90-08-052	螺母	1
53	90-08-053	垫片	1
54	90-08-054	垫圈	1
55	90-08-055	涨紧轮	1
56	90-08-056	螺钉	1

九、起动停车部件

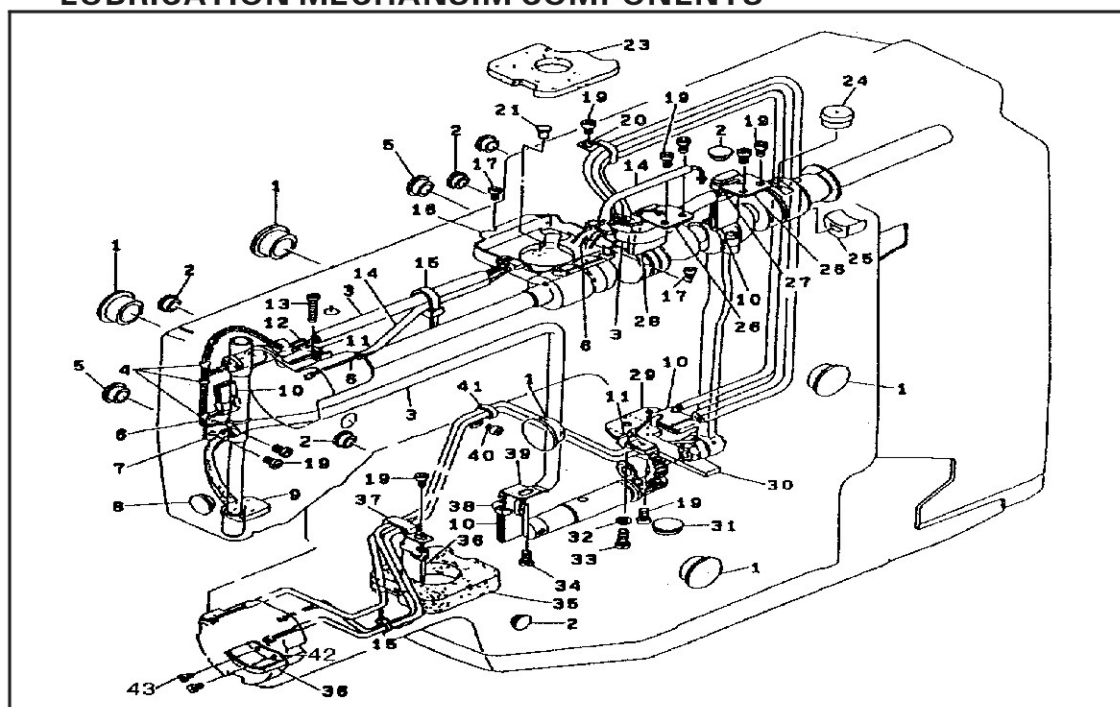
STOP-MOTION MECHANISM COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-09-001	制动变速凸轮 STOP-MOTION REGULATING CAM	1
2	90-09-002	垫圈 WASHER 4.8×8.4×0.8	3
3	90-09-003	螺钉 SCREW 3/16-28 L=12.0	3
4	90-09-004	挡圈 RETAINING RING 4.7	1
5	90-09-005	制动臂滚柱 COLLAR	1
6	90-09-006	制动臂滚柱轴 ROLLER SHAFT	1
7	90-09-007	螺母 NUT 15/64-28	1
8	90-09-008	螺母 NUT 15/64-28	2
9	90-09-009	制动摆杆 STOP-MOTION ARM B	1
10	90-09-010	螺钉 SCREW 9/32-28 L=16.5	1
11	90-09-011	螺母 NUT 9/32-28	1
12	90-09-012	螺钉 HINGE SCREW D=8 H=4	2
13	90-09-013	制动连杆 STOP MOTION LINK	1
14	90-09-014	制动臂组件 LEVER ASM.	1
15	90-09-015	制动臂转轴 REGULATING LEVER STUD	1
16	90-09-016	螺钉 SCREW 15/64-28 L=11	1
17	90-09-017	橡胶垫 RUBBER CUSHION	3
18	90-09-018	垫圈 WASHER	2
19	90-09-019	弹簧 PRESSURE SPRING	1
20	90-09-020	垫片 WASHER 7.5×19×1.5	1
21	90-09-021	长螺钉 STOP MOTION PLUNGER ROD	1
22	90-09-022	停车块 STOP-MOTION HOOK	1
25	90-09-025	螺母 NUT 15/64-28	1
26	90-09-026	垫圈 WASHER 6.2×13×1	1
27	90-09-027	螺钉 SCREW M6 L=14	1
28	90-09-028	垫圈 WASHER 6.1×18.5×2	1
30	90-09-030	螺钉 SCREW 15/64-28 L=13.0	1
31	90-09-031	安全板 SCREW M6 L=14	1
32	90-09-032	螺钉 SAFETY PLATE	2
33	90-09-033	制动架 STOP-MOTION LEVER	1
34	90-09-034	垫圈 WASHER 7.5×19×1.5	1
35	90-09-035	螺母 NUT 9/32-28	1
36	90-09-036	螺母 NUT 9/32-28	1
37	90-09-037	板簧 STOP-MOTION LEVER PLATE SPRING	1
38	90-09-038	螺钉 SCREW 9/32-28 L=6.8	1
39	90-09-039	销 GUIDE PIN	1
40	90-09-040	驱动板 DRIVING PLATE	1
41	90-09-041	拉簧 TENSION SPRING	1
42	90-09-042	制动架轴 STOP-MOTION LEVER SHAFT	1
43	90-09-043	挂销 STARTING SPRING RACK	1
44	90-09-044	螺母 NUT 15/64-28	1
45	90-09-045	拉簧 TENSION SPRING	1
46	90-09-046	起动杆 STARTING LEVER	1
47	90-09-047	螺钉 HINGE SCREW D=6.35 H=8.0	1
48	90-09-048	起动杆滑套 SLIDE ROLLER	1
49	90-09-049	垫圈 WASHER 4.8×8.4×0.8	1
50	90-09-050	螺母 NUT 11/64-40	1
51	90-09-051	螺钉 SUSPENSION SCREW	1
52	90-09-052	螺钉 HINGE SCREW D=8 H=4	1
53	90-09-053	连接轴 STOP-MOTION ARM SHAFT	1
54	90-09-054	螺母 NUT 15/64-28	1
55	90-09-055	螺钉 SCREW 15/64-28 L=14	1
56	90-09-056	起动摆杆 STOP-MOTION ARM A	1
57	90-09-057	螺钉 SCREW M6 L=20	1
58	90-09-058	螺钉 HINGE SCREW D=8 H=3.5	1
59	90-09-059	螺母 NUT	1
60	90-09-060	停车连杆 STOP-MOTION CONNECTING LEVER	1
61	90-09-061	挡圈 E-RING 4	1

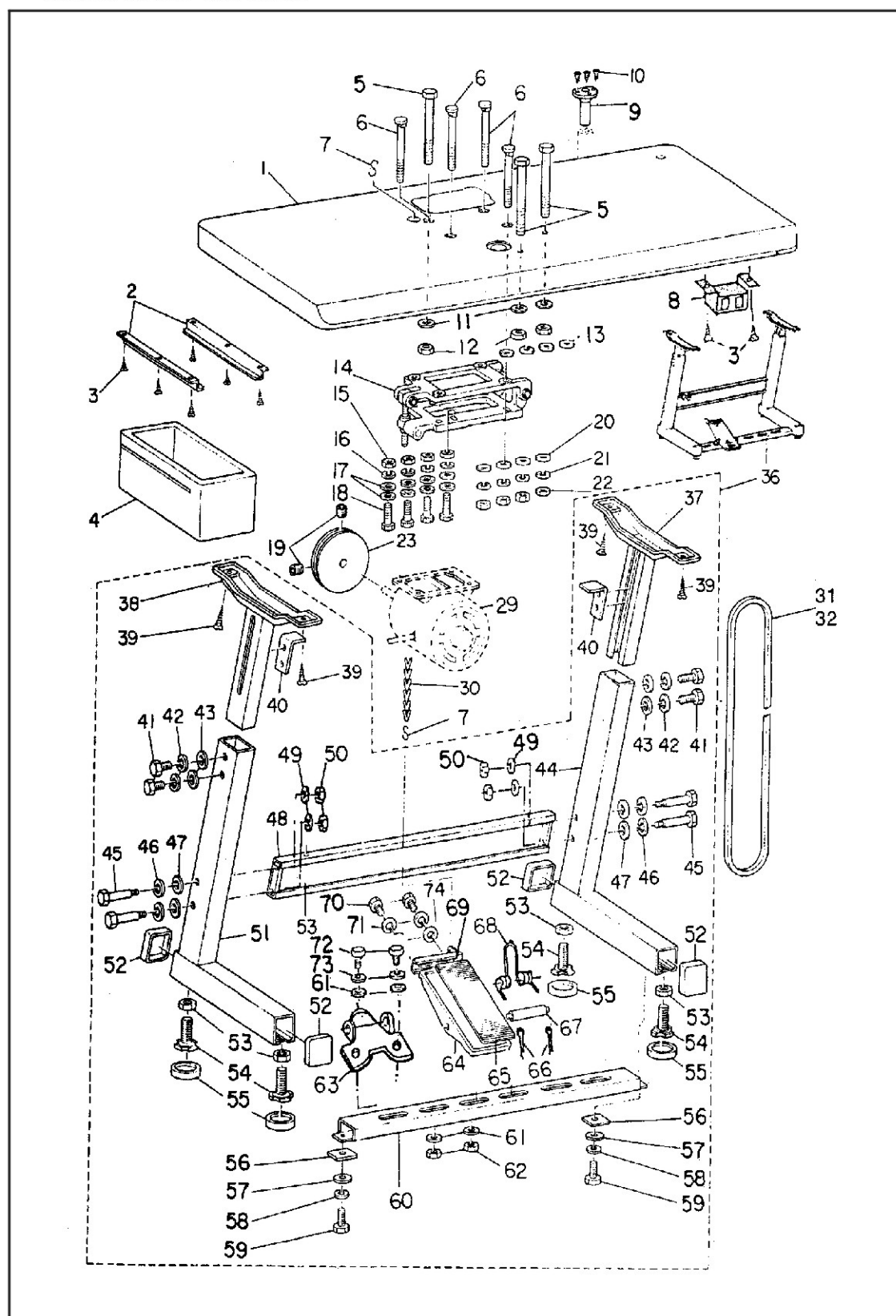
十、润滑部件

LUBRICATION MECHANISM COMPONENTS



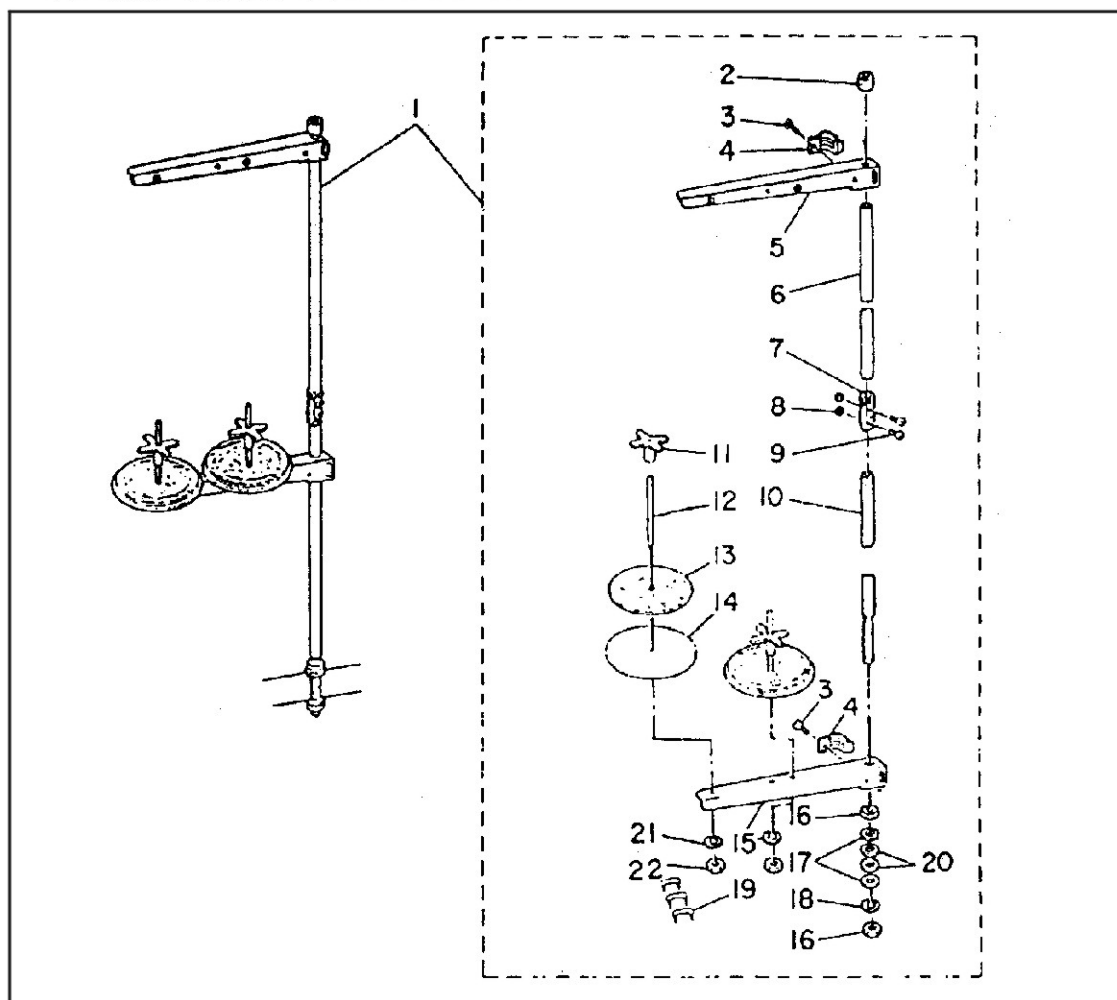
REF No 序号	PART NO 件号	DESCRIPTION 名称	Q'TY 数量
1	90-10-001	橡皮塞 RUBBER PLUG	5
2	90-10-002	橡皮塞 RUBBER PLUG	6
3	90-10-003	塑料管 VINYL PIPE	0.7m
4	90-10-004	油线卡 OIL WICK PRESSER	3
5	90-10-005	橡皮塞 RUBBER PLUG D=12.5 L=4	2
6	90-10-006	油线 OIL WICK	4.5m
7	90-10-007	油线夹 OIL WICK PRESSER	1
8	90-10-008	橡皮塞 RUBBER PLUG D=12.5 L=4	1
9	90-10-009	油毡 OIL FELT	1
10	90-10-010	毛毡 NEEDLE ROD CRANK LUBRICATING	4
11	90-10-011	润滑块 BALANCE LUBRICATING	2
12	90-10-012	托板 BALANCE LUBRICATING PLATE	1
13	90-10-013	螺钉 SCREW 9/64-40 L=21.2	1
14	90-10-014	塑料管 VINYL TUBE	2.5m
15	90-10-015	油线夹 CABLE BAND	2
16	90-10-016	油箱 LUBRICATING TANK	1
17	90-10-017	螺钉 SCREW 9/64-40 L=5	2
19	90-10-019	螺钉 SCREW 11/64-40 L=7	9
20	90-10-020	油线夹 LUBRICATING OIL WICK STOPPER	1
21	90-10-021	橡皮塞 RUBBER PLUG	1
23	90-10-023	毛毡 LUBRICATING TANK FELT	1
24	90-10-024	橡胶堵 REAR METAL BUSH	1
25	90-10-025	橡胶堵 REAR METAL BUSH	1
26	90-10-026	油毡固定板 CRANK ROD LUBRICATING PLATE	2
27	90-10-027	油毡 CRANK LUBRICATING FELT	1
28	90-10-028	油毡 OIL FELT	1
29	90-10-029	油毡座 OSCILLATOR LUBRICATING PLATE	1
30	90-10-030	油毡 OSCILLATOR LUBRICATING FELT	1
31	90-10-031	橡皮塞 RUBBER PLUG D=14.5 L=4	1
32	90-10-032	垫圈 WASHER 6.2 x 13 x 1	1
33	90-10-033	螺钉 SCREW 11/64-40 L=11	1
34	90-10-034	螺钉 SCREW 11/64-40 L=5	1
35	90-10-035	大油毡 LUBRICATING TANK FELT	1
36	90-10-036	油毡 SHUTTLE FELT	2
37	90-10-037	油管夹 HOOK OIL WICK STOPPER A	1
38	90-10-038	油毡座 OIL WICK	1
39	90-10-039	油毡 OIL FELT HOLDER	1
40	90-10-040	螺钉 SCREW 11/64-40 L=5	1
41	90-10-041	油管夹 OIL WICK PIPE STOPPER	1
42	90-10-042	压板 SHUTTLE LUBRICATING PLATE	1
43	90-10-043	螺钉 SCREW 9/64-40 L=4.0	2

11. 机架台板、三角带传动部分 TABLE COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称	Q'TY 数 量
1	90-11-001	台板	1
2	90-11-002	抽屉固定架	2
3	90-11-003	木螺钉 4×20	8
4	90-11-004	抽屉	1
5	90-11-005	螺栓 M6×70	3
6	90-11-006	螺栓 M870	4
7	90-11-007	挂勾	2
8	90-11-008	开关	1
9	90-11-009	排油管	1
10	90-11-010	木螺钉 4×12	2
11	90-11-011	垫圈 6	3
12	90-11-012	螺母 M6	3
13	90-11-013	橡胶垫	2
14	90-11-014	电机座组件	1
15	90-11-015	螺母 M6	1
16	90-11-016	垫圈 6	2
17	90-11-017	垫圈 6	3
18	90-11-018	螺栓 M6×30	3
19	90-11-019	螺钉 M6×8	2
20	90-11-020	垫圈 8	1
21	90-11-021	垫圈 8	1
22	90-11-022	螺母 M8	2
23	90-11-023	电机皮带轮	1
29	90-11-029	电机 370W(三相、单相)	1
30	90-11-030	链	1
31	90-11-031	三角带 M46	1
32	90-11-032	三角带 M49	1
36	90-11-036	机架部分	1
37	90-11-037	右调节架	1
38	90-11-038	左调节架	1
39	90-11-039	木螺钉 5×38	4
40	90-11-040	调节架固定板	2
41	90-11-041	螺栓 M8×16	4
42	90-11-042	垫圈 8	4
43	90-11-043	垫圈 8	4
44	90-11-044	机架右支架	1
45	90-11-045	支架连接螺栓	4
46	90-11-046	垫圈 12	4
47	90-11-047	垫圈 12	4
48	90-11-048	横梁	1
49	90-11-049	垫圈	4
50	90-11-050	螺母	4
51	90-11-051	机架左支架	1
52	90-11-052	保护套	4
53	90-11-053	螺母	4
54	90-11-054	机架支承螺栓	4
55	90-11-055	机架支承垫	4
56	90-11-056	横支板螺母	2
57	90-11-057	垫圈 8	2
58	90-11-058	垫圈 8	2
59	90-11-059	螺栓 M8×16	2
60	90-11-060	横支板	1
61	90-11-061	垫圈 8	4
62	90-11-062	螺母 M8	2
63	90-11-063	踏板支架	1
64	90-11-064	踏板	1
65	90-11-065	踏板胶垫	1
66	90-11-066	销 1.8×16	2
67	90-11-067	踏板轴	1
68	90-11-068	扭簧	1
69	90-11-069	调节拉板	1
70	90-11-070	螺栓 M6×10	2
71	90-11-071	垫圈 6	2
72	90-11-072	螺栓 M8×16	2
73	90-11-073	垫圈 8	2
74	90-11-074	垫圈 6	2

12. 线架部分 THREAD STAND COMPONENTS



REF No 序号	PART NO 件 号	DESCRIPTION 名 称		Q'TY 数量
1	90-12-001	线架组件	THREAD STAND ASM.	1
2	90-12-002	橡胶盖	SPOOL REST ROD RUBBER CAP	1
3	90-12-003	螺钉 M 6×16	NUT M6 L=16	2
4	90-12-004	线架固定板	THREAD GUIDE ARM JOINT	2
5	90-12-005	线架	THREAD GUIDE ASM.B	1
6	90-12-006	线架上管	SPOOL REST ROD UPPER	1
7	90-12-007	管接头	SPOOL REST ROD JOINT	1
8	90-12-008	螺母 M5	NUT M5	2
9	90-12-009	螺钉 M5×14	SCREW M5 L=14	2
10	90-12-010	线架下管	SPOOL REST ROD LOWER	1
11	90-12-011	线挡	SPOOL RETAINER	2
12	90-12-012	线轴	SPOOL PIN	2
13	90-12-013	线垫	SPOOL REST CUSHION	2
14	90-12-014	线座	SPOOL REST	2
15	90-12-015	线架	SPOOL REST ASM.B	1
16	90-12-016	螺母	NUT	2
17	90-12-017	垫圈 16	WASHER 16	2
18	90-12-018	垫圈 16	SPRING WASHER 16	1
19	90-12-019	骑马钉 (20×2)	STAPLE	3
20	90-1-020	橡胶垫	RUBBER WASHER	2
21	90-12-021	垫圈 5	SPRING WASHER	2
22	90-12-022	螺母 M5	NUT M5	2